



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	837	6542A 5	CYLINDER BLOCK AND CRANKC	1		
2	16	72809	STUD, BLOCK AND CRANKCAS	6	TO DRIVE SHAFT HOUSING	
3	16	66357	STUD, CARBURETOR MOUNTI	2		
4	17	46912	PIN, DOWEL - CRANKCASE TO	2		
5	10	54467	SCREW, ADJ. - THROTTLE CO	2		
6	11	68219	NUT, THROTTLE CONTROL AC	2		
7	22	65857	FITTING, BLEED DRAIN - CYLI	1		
8	32	54936	HOSE, BLEED DRAIN (10 1/2")	1		
10	21	77207	CHECK VALVE, BLEED - CRANK	1		
11	22	25885	ELBOW, TEEL TALE - CYLINDER	1		
12	10	76621	SCREW, CRANKCASE TO CYLINC	8		
13	10	73280	SCREW, CRANKCASE TO CYLINC	2		
15	10	26801	SCREW, MAIN BEARING LOCKIN	1		
16	14	20091	TAB WASHER, MAIN BEARING LI	1		
17	15	31412A 1	SHIM, UPPER HOUSING TO CYLI	AR	(.002-3-5-10)	9
18	1164	6413A 1	BEARING HOUSING ASSEMBLY,	1		
19	30	20861	BEARING, BALL - UPPER BEAR	1		
20	31	31410	BEARING, ROLLER - UPPER BE	1		
21	26	66301	OIL SEAL, UPPER BEARING HC	1		
22	25	20863	"O" RING, UPPER BEARING HOL	1		11
23	10	76611	SCREW, UPPER BEARING HOUS	4		
23A	14	78102	TAB WASHER, UPPER BEARING	4		
24	27	78032	GASKET, INTAKE COVER	1		11
25		78033	COVER, INTAKE	1		
26	10	26537	SCREW, INTAKE COVER TO CYL	3		
27	1019	5314A 1	COVER ASSEMBLY, CYLINDER B	1		
28	22	52644	PLUG, CYLINDER BLOCK COVE	1		
29	27	78087	GASKET, CYLINDER BLOCK COV	1		11
30	10	76630	SCREW, CYL. BLOCK COVER TO	6	(1")	
32	27	78035	GASKET, CYLINDER BLOCK TO E	1		11
33		78034	PLATE, BAFFLE - EXHAUST MAN	1		
34	27	78035	GASKET, BAFFLE PLATE	1		11
35		74919	COVER, EXHAUST MANIFOLD	1		
36	10	28668	SCREW	8	BAFFLE PLATE AND MANIFOLD	
37	30	20861	BEARING, BALL - CRANKCASE (L	1		
38	26	66301	OIL SEAL, CRANKCASE (LOWER)	1		